## MP913B,C

## DAMPER ACTUATORS



## GENERAL

The MP913B, C pneumatic damper actuators are used for damper-controlled induction units, mixing boxes, variable air volume systems, and in other damper applications.

## CONSTRUCTION

Rolling-diaphragm piston-type actuators with polyacetal body. Long-life non-reparable construction; parts firmly snapped together. Zinc-plated steel shaft. Factory-mounted head mounted bracket and linkage assembly delivered with the device (standard models).

## SPECIFICATIONS

Model MP913B $\quad 25 \mathrm{~cm}^{2}$ effective diaphragm area, versions with $65-\mathrm{mm}$ and $90-\mathrm{mm}$ stroke
Model MP913C $45 \mathrm{~cm}^{2}$ effective diaphragm area, versions with $70-\mathrm{mm}$ and $100-$ mm stroke

## General Data (see also Table 1)

Max. operating pressure 1.4 bar (20 psi)
Max. safe air pressure 2.0 bar (28 psi)
Ambient temperature limits $-30^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$
Action direct; pressure increase causes outward motion of shaft
Stroke non-adjustable (see Table 1), other strokes, on request M 10
metal barb type slip-on connector for $6 \times 1 \mathrm{~mm}$ or $1 / 4$ inch outer diameter polyethylene tube
Operating range (standard) $0.21 \ldots 0.91$ bar ( $3 \ldots 13 \mathrm{psi}$ ); other ranges, on request
Start-point pressure non-adjustable
Housing
black and light-gray polyacetal ethylene-propylene

## MODELS

The following models are available:
Table 1. Overview of models

| Standard models |  | MP913B1076 | MP913B1068 | MP913C1074 | MP913C1066 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Effective diaphragm area ( $\mathrm{cm}^{2}$ ) |  | 25 |  | 45 |  |
| Stroke (mm) |  | 65 | 90 | 70 | 100 |
| Dimensions |  | See Fig. 1 below. |  |  |  |
| Net forces for standard models | At 0 bar pressure and zerostroke position | 45 N |  | 80 N |  |
|  | At 1.25 bar (18 psi) pressure and full-stroke position | 80 N |  | 145 N |  |

## ACCESSORIES

Table 2. Accessories

| Included in delivery | Order no. | Ordered separately | Order no. |
| :--- | :--- | :--- | :--- |
| Head-mounted bracket with Honeywell <br> linkage M 10 assembly (see fig 6), incl. 2 <br> screws $\varnothing 5.5 \times 25 \mathrm{~mm}$ for bracket <br> mounting | (43176773-002) | Conversion assembly 90 angle bracket <br> and ball-joint M 10 assembly (see fig 8), <br> incl. 4 self-tapping screws for bottom <br> mounting and 2 screws $\varnothing 5.5 \times 25 \mathrm{~mm}$ for <br> bracket mounting | 43176501-003 |
| Nut M 10 | Other brackets and linkages available, <br> upon request |  |  |

## DIMENSIONS



Fig. 1. Dimensions (mm)

## Bracket Dimensions and Typical Crank Arm Applications



Fig. 2. Standard application with head-mounting bracket assembly (dimensions in mm)

Table 3. Crank arm radius adjustment, distance " $C$ " of damper-damper actuator axis

| angular travel " A " (see Fig. 2, Fig. 3) | 65-mm stroke model MP913B1076 |  | 70-mm stroke model MP913C1074 |  | 90-mm stroke model MP913B1068 |  | 100-mm stroke model MP913C1066 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | B | C | B | C | B | C | B | C |
| $90^{\circ}$ | 46 | 39 | 50 | 42.5 | 63.5 | 54 | 70.5 | 60 |
| $75^{\circ}$ | 53.5 | 48 | 57.5 | 51.5 | 74 | 66 | 82 | 73.5 |
| $60^{\circ}$ | 65 | 60.5 | 70 | 65 | 90 | 84 | 100 | 93 |
| $45^{\circ}$ | 85 | 82 | 91.5 | 88 | 117.5 | 113 | Not adjustable |  |



Fig. 3. Standard application with head-mounting bracket assembly (dimensions in mm)


Fig. 4. Fan coil mounting (left) and mounting in variable volume mixing box (right)

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